

Date: Wednesday, 12/12/2007 1:46:07 PM
 User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: TUBE ASSEMBLY		
Job Number	: 36282					
Estimate Number	: 10000					
P.O. Number	: N/A		Part Number	: D2003011A BE 07.12.19		
This Issue	: 12/12/2007 S.O. No. : <i>N/A</i>		Drawing Number	: UNDER REVIEW LE 07.12.12		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: B		
Previous Run	: 32723 Type : SMALL /MED FAB		Material	: N/A		
Written By	:		Due Date	: 12/19/2007 Qty: 1 Um: Each		
Checked & Approved By	: <i>LE 07.12.12</i>					
Comment	: Est Rev: B 99.11.11 Re-format EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6T0375W035	6061-T6 Tube .375 x.035W	
		Comment: Qty.: 3.5200 f(s)/Unit Total : 3.5200 f(s) Cut: 32.38" long as per Dwg D2003 Material: 3/8" x 0.035" wall 6061-T6 tubing Batch: <i>M19051</i>	<i>M19051 104913 FF 07-12-12</i>
2.0	M26506	Firesleeve-crkl .375IDia	
		Comment: Qty.: 3.0525 f(s)/Unit Total : 3.0525 f(s) Firesleeve-crkl .375IDia Cut: 33.31" long as per Dwg D2003 Material: M2650-6 Heat sleeve	<i>FF 07-12-13</i>
3.0	MS208196D	Sleeve	
		Comment: Qty.: 2.1000 Each(s)/Unit Total : 2.1000 Each(s) Pick: Qty Part Number Description Batch 2 MS20819-6D Sleeve <i>M103154</i>	<i>M103154 FF 07-12-13</i>

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #: Machine Or Operation:

Description :

4.0 AN8186D Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	AN818-6D	Nut	M103154

FF 07-12-13

5.0 D2182045 Heat Shrink 4.5" Long



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D2182-045	Heat shrink	M21864

FF 07-12-13

6.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Form tube as per template D2003-011

2-Assemble as per Dwg D2003

INSPECT WORK TO CURRENT STEP
ENGINEERING APPROVAL

① DIFFERENT DMS
PTO

FF 07-12-13

7.0 QC5



Comment: INSPECT WORK TO CURRENT STEP

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST192

② 07.12.13

9.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



③ 07.12.13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/12/12
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07.12.12	6.0	1" LONGER IN ONE AREA AND 1" SHORTER IN ANOTHER AREA COMPARED TO TEMPLATE (SEE ATTACHED) DRAWING(s)	LE 07.12.12	Required per DS visit to Highland.	LE 07.12.12	 Highl/B	LE 07.12.12	

NOTE: Date & initial all entries

W/6 36282

UE 07-12-12

